

SASIG 3D-MBE Workgroup

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SASIG is a global consortium of automotive standards organizations.













3D-MBE Working Group

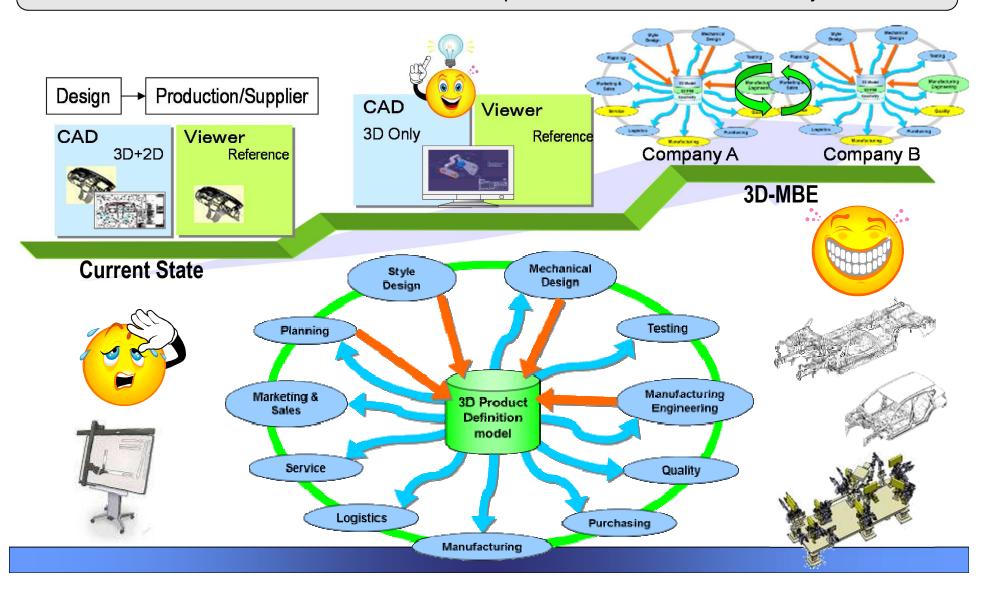


Vision	Move the automotive industry to 3D Model Based Enterprise (3D-MBE)
Mission	To Promote the implementation of the 3D-MBD model to enable seamless sharing of Product information within the extended enterprise and the Automotive industry
Scope	 3D Model Based Design Penetration (AIAG) Drawing Elimination, Virtual Validation, 3D Work Instructions 3D Model Based Design Obstacle Elimination (JAMA) Die Engineering, Spot Welding, Inspection, Service Manuals 3D Model Based Design Exchange (GALIA)
Deliverables	 3D-MBE White Paper Introduction to 3D-MBE Survey Results Maturity Index / Self Assessment Best practices guideline to achieve 3D-MBE maturity 3D-MBE Functional Requirements derived from the 3D-MBE initial 5 use cases

3D-MBE Vision

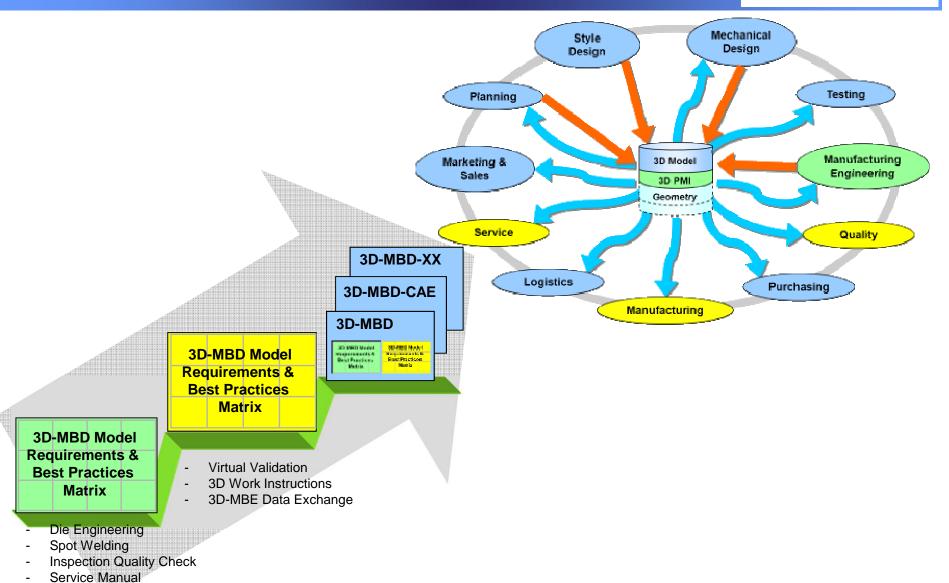


To Promote the implementation of the 3D-MBD Model to enable seamless sharing of Product information within the extended enterprise and the Automotive industry



SASIG 3D-MBE Workgroup Roadmap





Drawing Elimination (3D PMI)

2015 2017 ···· Future

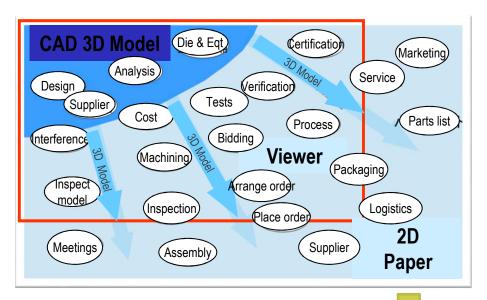
MBE Workgroup Participants

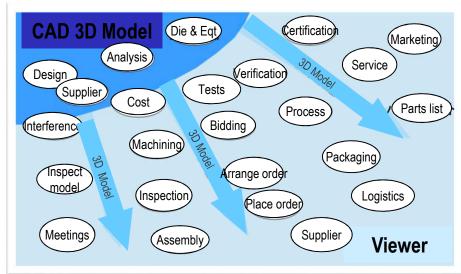


- AIAG 15+ active members (OEMs, Tier1s & Software Providers)
- JAMA OEMs, Suppliers and Software Vendors (50+)
- GALIA PSA & Renault, Faurecia, Valeo, Continental

What is the role of a Drawing?







Current State



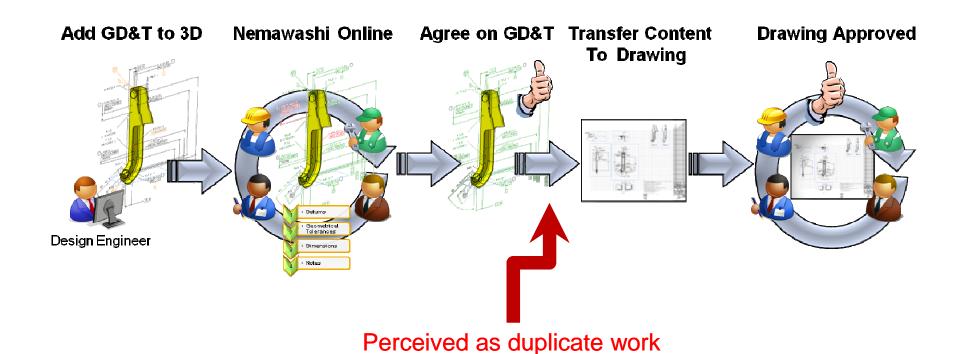
Future State

All major Automotive Companies have been trying for the past 10 years to implement full 3D.

Drawing Automation Need



Drawing generation from 3D GD&T models is perceived as duplicate work, which hinders the move to a Model Based Environment. Model Based environment adds significant improvements to collaboration and GD&T Quality



How to Bridge the Gap in the Short Term?



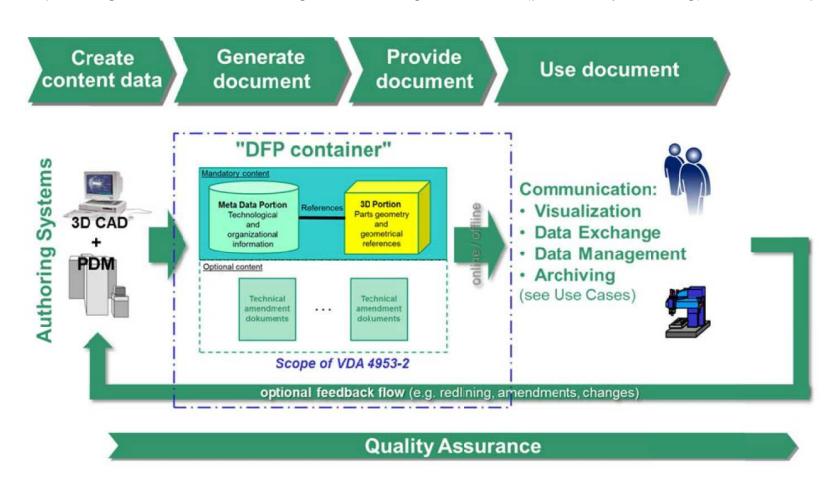
Develop a simplified/automatic ⊕ Ø0.1(M) A B C drawing creation process/tools В .Ø20 ±0.1. ⊕ Ø0.1 M A B C В Automatic 2D O_{3D+2D} **Drawing Preview Tool** Preview Drawing Save Drawing **Drawing Created** Create 3D Add 3D Enrich 3D GD&T GD&T model Model

How to Bridge the Gap in the Long Term?



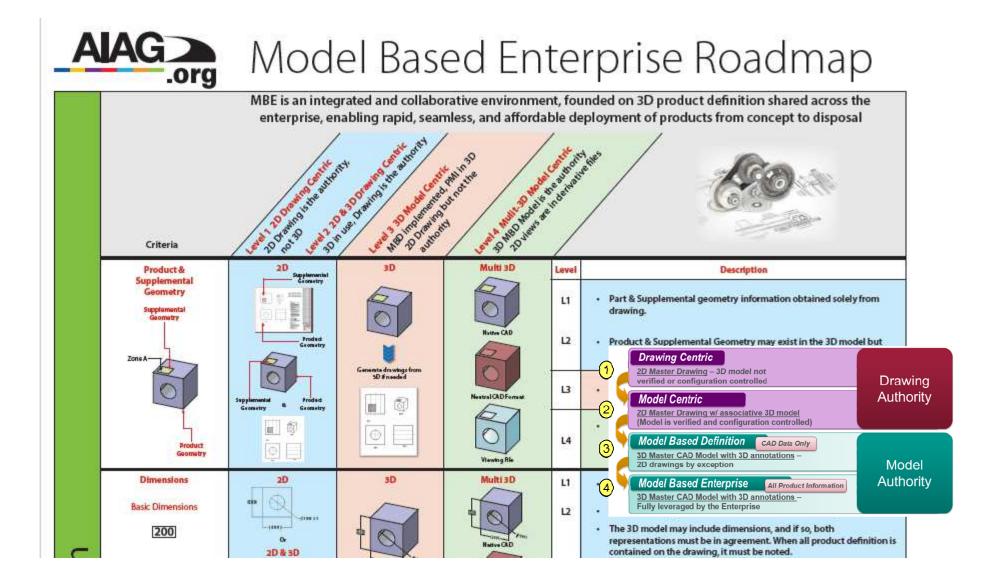
Drawing Free Product Documentation in a "Container"

That captures geometrical, technological and onrganizational (previously drawing) data of the product



MBE Self Assessment Tool





3D-MBE White Paper Content



- 1. Introduction
 - What is 3D-MBE?
- 2. Background
 - History, workgroup scope, objectives
- 3. Current State of 3D-MBE in the Automotive Industry
 - Where we are
 - Survey results & observation summary
- 4. Future State
 - Where we are going
- 5. Usage & Benefits
 - Benefits & ROI (Return on Investment)
- 6. Transition to 3D-MBE
 - Maturity model & "how to move to next level"
 - Automatic 2D & Drawing Free Container
- 7. 3D-MBD Functional Requirements
 - Explanation & observations summary of CAD and Translator functional requirements activity - 5 use cases
- 8. Path to 3D-MBE
 - The How
 - Enablers & Roadblocks
- 9. Conclusion/Summary

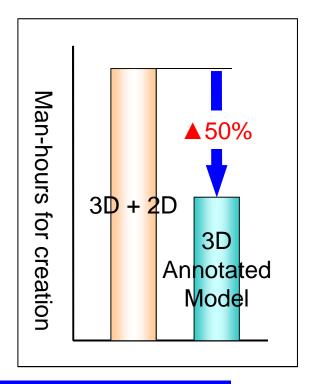
Man-hour reductions Using 3D Annotated Model



Product Development

Man-hours for creation Man-hours for creation Man-hours for creation

Manufacturing Work Instructions



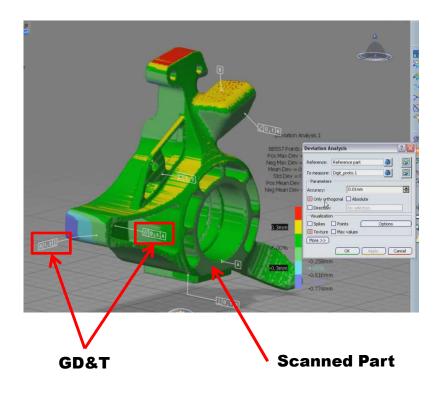
An OEM study validated a 50 % man-hour reduction using 3D Annotated Models

Virtual Verification



Virtual verification QSR/DSE (Compare a scanned part to 3D GD&T model) Higher priority for profile and position based callout in GD&T compare

Virtual verification can significantly reduce PPAP cost and be a powerful tool in 6 sigma studies



Model Based Dimensional Analysis



Development

"ROBUST DESIGN"
Product Development Based

Driven by-

Engineering Defined & Validated GD&T

Benefits-

Proactive DFMA Strategy Enables Build Anywhere Reduces Late Changes

Challenges-Release Cycle Extension

Manage Variation as an element of the Product Definition

Product Lifecycle Stage

"VARIATION MGT" Process Engineering Based

Driven by-Manufacturing Updated GD&T

Benefits-

Process Driven Approach Closer to the Build Issues

Challenges-Less Iteration Flexibility

Manage Variation as an element of the Manufacturing Process Definition Production

"FUNCTIONAL BUILD" Plant Quality Based

Driven by-Part Measurements

Benefits-Based on Actual Variation

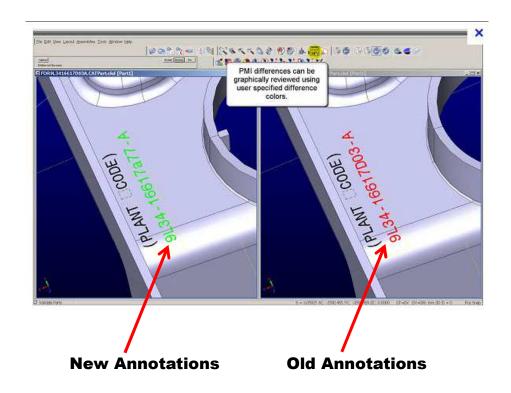
Challenges-Reactive not Proactive

Manage Variation as an element of the Launch and Build Quality Process

Dimensional Engineering

Technical Data Package Release to Release GD&T Compare







Supplier BOM Package

MBE Implementation: Important points to be considered



Gain Leadership Commitment & Support

(Clear Goals & Objectives)

Consistent & Continuous Implementation

(Drive Future State)

Continuous
Communication &
Collaboration

(Implement Best Practices)

Leadership Support to overcome resistance to unfamiliar practices and procedures

Guiding Coalition with clear vision and strategy is a must Implementation of MBE is best accomplished using familiar problem solving and continuous improvement tools such as, Six Sigma methods, DMAIC (Define, Measure, Analyze, Improve, and Control), PDCA (Plan-Do-Check-Act)
As new MBE processes and tools are developed, training must be made available to people who will be impacted
The benefits of effective communication and collaboration are significant because they help to increase the momentum for change, provide a forum where MBE teams learn together, capture and share lessons learned and provide a forum for suggestions to eliminate barriers

The MBE transition is a journey, and not a destination. Successful transitions build upon incremental successes through consistent and continuous implementation. Teams should create and follow control plans that can be used to maintain the progress that has been made

Change the Cultural Think 3D and not 2D (Clear Vision)

Develop Capable Internals & External Processes

(Efficiency Improvements)

Provide Training to Improve Employee Skills

(Capabilities & Expectations)

Develop & Implement New Technologies

(Implement Common Tools)